

Bundle solution for motion application

Servo drives • Motion controller PLC • HMI • Communication

CORVINA

Short overview 2023



Bundle solution for motion application

The factory of the future will reach a new level of productivity, effectiveness, and profitability thanks to comprehensive communication. Panasonic Industry Europe's equipment and components offer state-of-the-art Industry 4.0 features, as connectivity, energy efficiency, reliability, and robustness play

a crucial role in modern production environments. Not only are our products like PLCs, servo drivers and motors, sensors, touch terminals, and our newest development, the GM1 motion controller, easily connectable, but also can all products be integrated into existing production environments.





FP series PLCs

The PLC comes already equipped with the functionality required for position control tasks.



MINAS A6 series servo drives

Highly dynamic servo drives with state-of-the-art technology. Large power range (50W to 15kW) combined with a light-weight and compact design.





Motion Controller GM1

Motion controllers offer a compact solution for complex motion control applications. Panasonic Industry presents the first motion controller in its comprehensive lineup: the GM1.



HM touch terminals

Touch terminals allow humans and machines to interact with each other. Panasonic's innovative touch terminals are optimally suited both for factory and building automation.



Solutions for **Industry 4.0**

Corvina Cloud - The IIoT Cloud solution

It is an application designed for the supervision of plants in a userfriendly manner. Using this application, users and maintenance staff are able to connect to remote machines, to configure users, devices, assign roles and grant permissions. Corvina Cloud is an OpenVPNand SSL-based solution.





Communication unit FP-I4C

Working like a data collector, the FP-I4C connects programmable controllers to the distributed control system and thus enables remote access even for small systems.







FPWIN Pro (compliant with IEC 61131-3) and the free configuration software PANATERM, M-SELECT and GM Programmer shorten the time required for commissioning. In addition, you can download motion control libraries for free..

Motion control libraries, configuration

and programming software







FP-I4C

The IIoT gateway

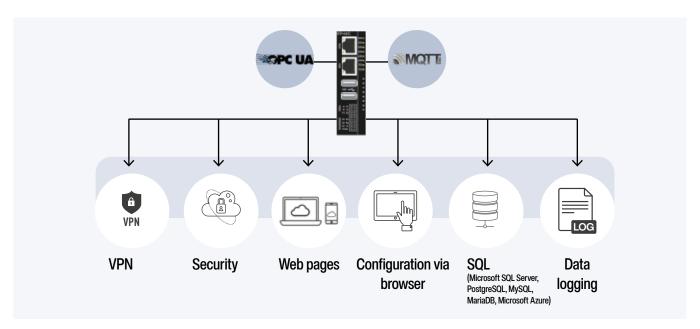


- Web server with HTML5 pages for mobile and PC connectivity
- Corvina Cloud with integrated VPN for remote access to the PLC > (remote maintenance)
- Expandable with I/O units of the FPOR PLC series to collect information from sensors and actuators
- Sending files via FTPS client / server services >
- > Data management: storage of information in the internal memory or on a USB memory stick
- Excellent connectivity: two Ethernet ports (separate), 2 USB ports, 1 serial RS232C / RS485 port
- Configurable via internet browser and with the HMWIN development environment

Item	FP-I4C
PLC connection 1	PLC COM1: RS232C via 16-pin spring force plug; Phoenix contact product: MC 0.5/8-ST-2,5
PLC connection 2	PLC COM2: RS232C/RS485 via 16-pin spring force plug; Phoenix contact product: MC0.5/8-ST-2,5
Power supply	24V DC. Connection with the power supply cable (AFPG805) supplied with the unit.
2x Ethernet connection	10BASE-T / 100BASE-TX autoneg via RJ45 female connector
USB 1	USB 2.0 full speed, 500mA (power supply)
USB 2	USB 2.0 full speed, 100mA (power supply)
Protocols and standards	TCP/IP, UDP/IP, DHCP, FTP, FTPS, SSH, http., https, SMTP, ESMTP-Auth, POP3, IEC60870, NTP, Modbus, DynDNS, SNMP, OpenVPN, Cloud service, VNC
Flash memory	2.4GB user/configuration data
RAM	496MB
Degree of protection	IP20

FP-I4C: for everything in IIoT that requires remote operation, assistance and alarms

In today's world, users want to be able to instantly connect to, monitor, and operate machines and devices securely, no matter where they are. The FP-I4C gives you full insight into all IoT devices with real-time status alerts and early warnings. Thanks to the data provided, you can react quickly to reduce risks and proactively stop issues before they have a negative effect on your business.



SERVO DRIVES

MINAS A6 series

Servo drivers



- Fast (max. 6500rpm)
- > Powerful
- Compact
- Precise >
- The same interfaces, accessories, and flange as MINAS A5 in an even more compact housing
- Even smaller, high-resolution 23-bit encoder that can be used both as an absolute and as an incremental encoder
- Triple-lip oil seal (optional)

		200/4	00V AC		400V AC	
MINAS A6 series	A6SE	A6SG	A6SF	A6N/A6B	A6 Multi	
		1				
Rated power		50W-1.5kW (200V AC), 1kW-5kW (400V AC)				
Supply voltage	1/3-phase (200V AC), 3-phase (400V AC) 3-phase					
Bandwidth (velocity response)	3200Hz					
Rated rotational speed		2000-3000rpm				
Max. rotational speed	3000-6500rpm					
Rated torque	0.16-15.9Nm (200V AC), 0.64-23.9Nm (400V AC)					
Peak torque	0.48-47.7Nm (200V AC), 2.23-71.6Nm (400V AC)					
Control functions	Position control Position, velocity, torque control				ol	
IP degree of protection (motor)	IP67					
Control input	Pu	lse	Pulse, analog	Network	Network	

MINAS A6 Multi

400V servo drive system. Compact, modular design for maximum performance



- Compact servo drive in book format
- > Modular construction
- > DC link bus system
- Quick servo control technology >
- Anti vibration technology
- State-of-the-art network technology

- 18 integrated safety functions
- Configuration via EtherCAT
- Robust rotatable screw connections according to IEC, CENELEC, and IEEE
- Remote control via EoE
- Dual-axis servo driver

Servo driver units

Product no.	Size	Number of axes	Rated power	
MADM2A4KBX	А	2	For motors 0.4-0.75kW	
MADM2A6KBX A 2		2	For motors 0.75-1.5kW	
MADM2AAKBX	M2AAKBX A 2		For motors 1.5–3.0kW	
MBDM1ABKBX B 1		1	For motors 3.0-5.0kW	

Power supply units

Product no.	Size Input voltage		Rated power
MADMPN14	А	3-phase 380-480V C	15kW

MINAS A6 series

Servo motors





- > High-precision encoder, 23bit/rev; 8.38 mil. pulses/rev
- Max. rotational speed: 6500rpm
- Low cogging torque
- Even more compact design with new housing (split core structure, encoder even more narrow)
- > IP67 rating for all motors with connector
- 50W to 5000W
- > Common encoder (usable as an absolute and an incremental encoder)
- > Triple-lip oil seal

	Model	MSMF		MDMF		MHMF	
	Low inertia			Medium inertia		High inertia	
		(a)					
	Rated power W	Flange Ø mm	Rated rotational speed (max.) rpm	Flange Ø mm	Rated rotational speed (max.) rpm	Flange Ø mm	Rated rotational speed (max.) rpm
	50			-	-	10	
	100	- 38		-	_	40	0000 (0500)
ပ္ခ	200	60	3000 (6000)	-	-	60	3000 (6500)
200V AC	400	60		-	-	60	
20	750	80		-	-	80	3000 (6000)
	1000	80/100	3000 (6000)/3000 (5000)	100	0000 (0000)	80/130	3000 (6000)/2000 (3000)
	1500	100	3000 (5000)	130	2000 (3000)	130	2000 (3000)
	200	-	-	-	-	60	2000 (6500)
	400	-	-	-	-	60	3000 (6500)
	750	-	-	-	-	80	3000 (6000)
S	1000				2000 (3500)	80/130	3000 (6000)/2000 (3500)
400V AC	1500	100	3000 (5500)	130		130	
40	2000		3000 (3300)	ISU		176	2000 (3500)
	3000	120					2000 (3000)
	4000	130	3000 (5000)	176		1/10	
	5000	130	3000 (5000)	110	2000 (3000)		2000 (3000)
	Features	Low to high power range, low inertia, suitable for all kinds of applications, also suitable for high-speed applications, especially for machinery with high rigidity and repetition rate		Medium to high power range, medium inertia, suitable for belt-driven machinery with low rigidity		Low to high power range, high inertia, suitable for belt-driven machinery with low rigidity	
	Applications Equipment for transistor production (like bonders, SMD machinery), packaging machines, machines for food production, etc.			Conveyor machinery, robots, textile machines, etc.		Conveyor machinery, robots, machines for LCD production, etc.	

MINAS LIQI

AC servo drivers and motors





- Cost effective
- > Reliable and high-performance
- > Easy to use
- Excellent price-performance ratio >

Supply voltage	Rated power	Control mode	Torque	
1x 200V, 1 x 200V AC	50-1000W	Position control	0.16 – 3.2 (Nm) min	

MOTION CONTROLLER

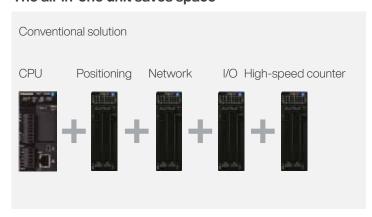
GM1 series



- Synchronous control for complex multi-axis systems
- > EtherCAT type: max. 32 axes
- > RTEX type: max. 16 axes
- Two independent Ethernet connectors for e.g. EtherNet/IP, CODESYS protocol, OPC UA, Modbus-TCP
- Slot for SD card (32GB) >
- > 2 channels for high-speed counter input: 4MHz/8MHz
- 4 channels for PWM output: up to 100kHz
- 16 digital inputs, 16 digital outputs (PNP) >
- Up to 15 expansion units possible (max. 992 I/O) >
- Communication cycle: 0.5ms >
- Easy programming: Configuration software GM Programmer based on CODESYS (compliant with IEC 61131-3)

Product name	Number of axes	Network	Inputs/outputs	High-speed counter	Rated voltage	Specifications Output	Product no.	
GM1 Controller	16 axes	RTEX	16 inputs 16 outputs	16 inputs			Transistor output (NPN)	AGM1CSRX16T
55 T	32 axes	EtherCAT		2 channels	24V DC	Transistor output (PNP)	AGM1CSEC16P	

The all-in-one unit saves space





The all-in-one unit is faster and more accurate





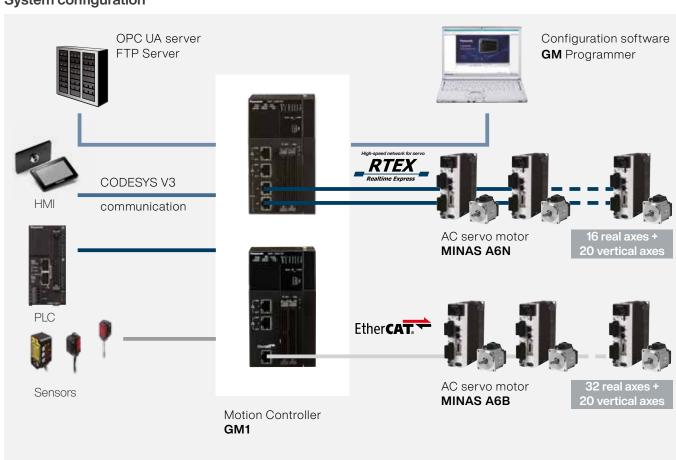
Expansion unit line-up







System configuration



PROGRAMMABLE CONTROLLERS

FPOH series

A compact PLC with multiple interfaces



Positioning units, suitable for ultra-fast linear servo drives



- 2 Ethernet ports as a hub
- Fieldbus communication >
- > Integrated PWM output
- Built-in-4-axis pulse output
- High processing speed of 10ns per basic instruction (up to 10k steps) >
- > High program capacity up to 64k steps
- 16 inputs / 16 outputs (transistor) >
- Max. 7 expansion units >
- > Position control with either 2 RTEX positioning units (max. 2 x 8 axes + 4 axes (CPU) or with pulse control (max 4 x 2 axes + 4 axes (CPU)
- SD memory card slot for data recording function and program memory
- Pulse output of up to 4Mpps and fast startup in 5µs
- Ideal for applications with short-stroke actions such as palletizing of electronics parts
- Biuilt-in high-speed counter can detect abnormalities by counting feedback pulses from encoders during positioning

FP7 series

Modular and limitless connectivity



- Compact size with room for expansion functions >
- Interface for communication and application cassettes
- Add-on cassettes can be added to the CPU to increase functionality without increasing the width of the unit. Communication cassettes support communication via RS232C, RS422, and RS485
- > Up to 64 units can be connected
- High-capacity SD (SDHC) memory cards of up to 32GB are supported.
- Equipped with a large memory capacity (up to 220k program steps or up to 500k data words) and a high-speed processor (11ns/step)
- GT power supply terminals

Motion control of up to 64 axes in one unit



A single FP7 motion control unit can control 64 axes of MINAS A6B and 32 virtual axes. Easy to perform multi-axis control.

- Max. 32 synchronous groups (32 x 2 axes per group or 2 x 32 axes per group)
- 0.5ms control cycle (4 axes: 2 x 2-axis interpolation per group)
- Control system: Cyclic position control
- Positioning table: 1000 tables per axis

Virtual axis 32 axes

Real axis 64 axes Total 96 axes

PROGRAMMABLE CONTROLLERS

Positioning units FP0H (RTEX) support servo driver MINAS A6N



Capable of performing motion control through a high-speed network and supporting an open network with a small PLC

- > Easy control of network servos with an ultra-compact PLC.
- > Highly accurate control of multi-axis position control using high-speed 100Mbit/s communication.
- > **Minimization of wiring costs** by using commercially available Ethernet
- **Position control** of 4 or 8 axes for servo drivers with Ethernet (RTEX) interface.
- Easy configuration with the software Control Configurator PM instead of complex programming.
- Precision teaching supported by manual pulser input

Product Number of axe		Output type	Product number
DWW. FDOU	4	RTEX Ethernet	AFPOHMAN
Positioning units FP0H	tioning units FPOH 8		AFP0HM8N

RTEX

the multi-axis Ethernet servo system

Synchronous control

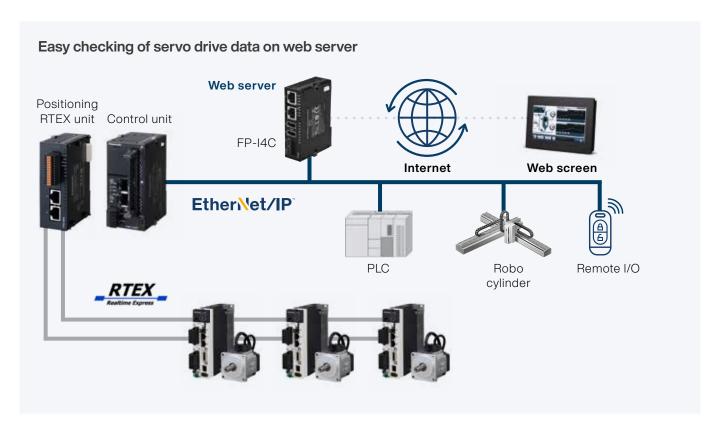
- 4-axis type: up to six axes including virtual axes (virtual axis: 2 axes)
- 8-axis type: up to eight axes including virtual axes

Multi-axis synchronous control

- Electronic gear
- Electronic clutch
- Electronic cam

Interpolation control

- 2-axis and 3-axis linear interpolation controls
- 2-axis circular > interpolation control
- 3-axis spiral interpolation control



HM series touch terminals

All terminals are equipped with Ethernet ports and support VNC technology. The web server architecture is based on current HTML5 web technology providing users with advanced control and remote monitoring from any modern browser or from a smartphone, tablet, or computer. The ability to capture, store and share data in higher-level structures makes the HM series the perfect choice for integrating systems across the entire enterprise. The HM series supports Panasonic PLC, SVG graphics, Javascript, OPC UA Server / Client gateway, Modbus TCP (RTU), EtherNet/IP. This makes the HM series a perfect tool for IIoT implementation and Industry 4.0 in a controlled and safety-aware manner.



HMs700 series smart & innovative

- PoE (Power over Ethernet) >
- > Multiude of installation topologies
- > Wi-Fi connection
- Internal temperature sensor



HMx700 series high-end Multi touch

- Capacitive glass touch panel
- UV resistant, scratch resistant, resistant to chemicals
- Three Ethernet ports

MOTE

Display size 5", 7", 10.1", 15.6" and 21.5"



HMe series - economical

- A top product in its class
- Inexpensive
- > Cost-efficient
- > Reliable
- Industrial grade



Power over Ethernet

Maximum connectivity thanks to standard CAT5 wiring

- Only one cable needed (power and Ethernet)
- Up to 100m distance from source



Message Queuing **Telemetry Transport**

- Designed for connections with remote locations
- Suitable for limited network bandwidth

Fanless (HMs & HMx)

Passive cooling

- Protection against dust, oil and splash water
- Low maintenance
- Noiseless



OPC UA (all models)

Standardized communication protocol

Platform-independent exchange of machine data



VESA, wall, tube, gooseneck, table stand

High flexibility for installation

Web server architecture (all models)

Based on the current HTML5 web technology Supports VNC technology

Offers many possibilities of remote monitoring and control

WI-FI (HMs700 except HMs705)

Wireless Local Area Network

- > Ease of installation and use
- Offer wireless access to employees and customers
- Connection to the wider > Internet



The complete encapsulation enables the HMI to be installed under extended environmental conditions.

- Ideal for mounting with a swivel arm directly to the machine.
- Cost-efficient

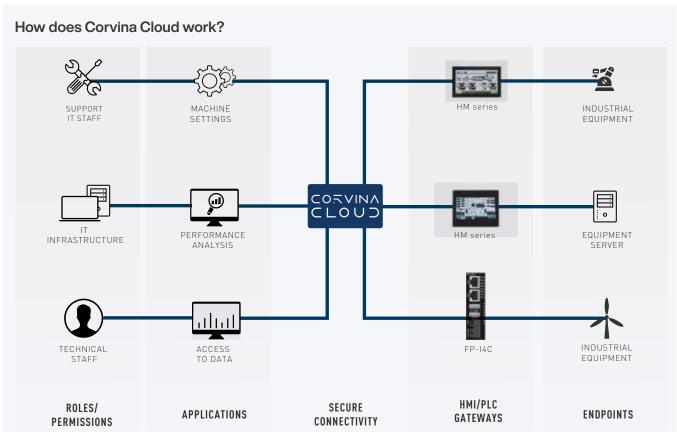




Cloud solution for the HM series and FP-I4C

Corvina Cloud is a safe cloud solution based on OpenVPN and SSL and allows remote administration of industrial installations. This way, you have a platform making the administration of your IloT business easy.





Roles & applications

It is possible to define different roles with different user rights. Roles can be given access rights depending on the data needed and the application.

Secure connectivity

In its core, Corvina Cloud is a highperformance server with the latest open technologies to manage data and control flows, thus acting as a Platform as a Service (PaaS).

Gateways & endpoints

Our touch panels serve as gateways to the local network (HMe series, HMx700 series, HMs700 series, FP-I4C). They connect to a central server. All Panasonic PLCs, IP cameras, and other devices capable of connecting to the Internet can act as endpoints.



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